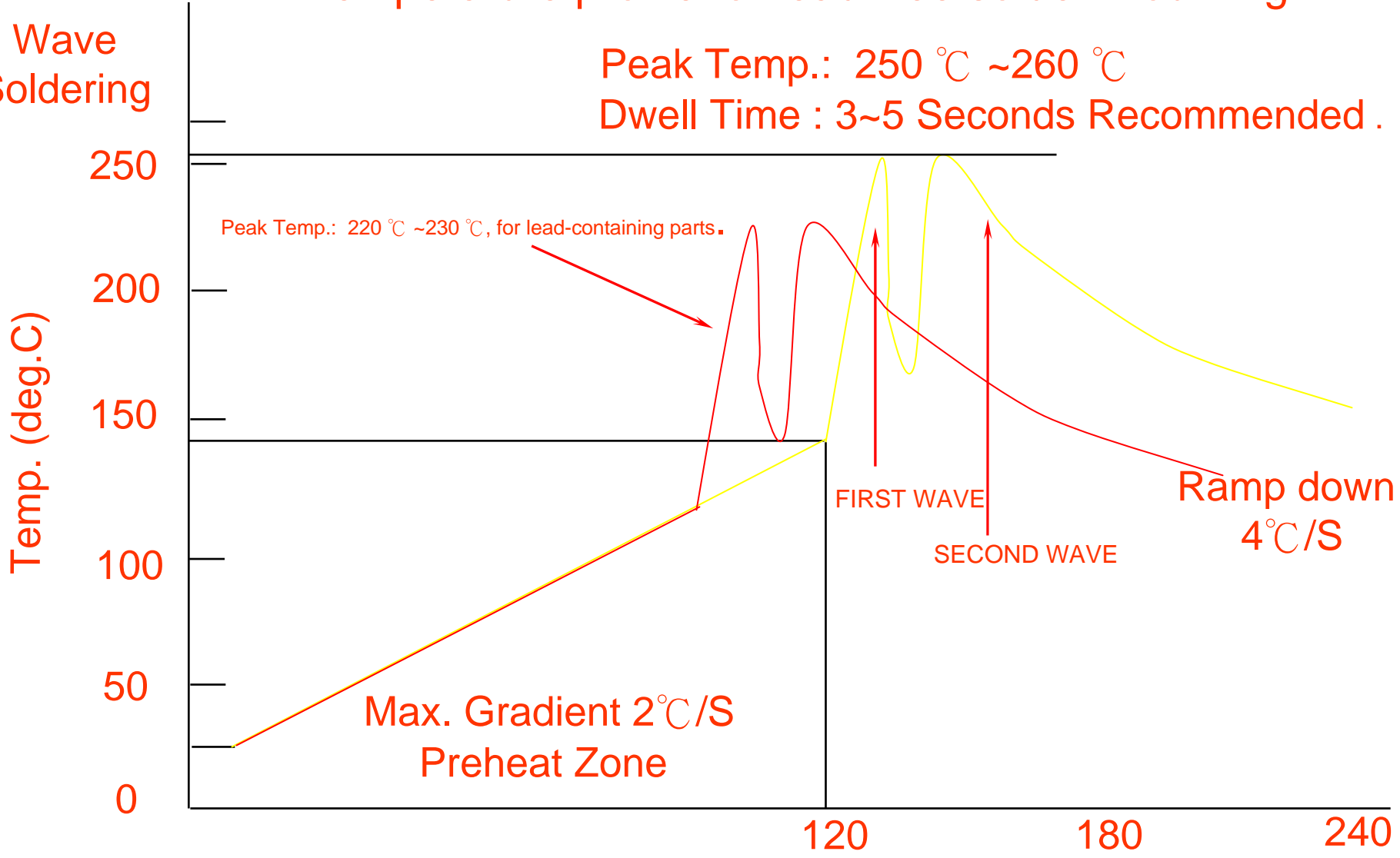


Standard Reflow Soldering Profile For SMD Devices

# Temperature profile for lead-free solder mounting

Wave  
Soldering



Note1 : Total time for this process is about 4 min.